

Shg 08/12

Dart Aerospace Ltd.

Date: Friday, 28/11/2008 3:05:27 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ANGLE
 Job Number : 43860
 Estimate Number : 10865
 P.O. Number :
 This Issue : 28/11/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D31711
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3171
 Project Number : N/A
 Previous Run : 38176 Drawing Revision : A
 Material :
 Due Date : 10/12/2008 Qty: 10 Um: Each
 Written By :
 Checked & Approved By : JLD 08-12-01
 Comment : Est A02.11.04 New Issue KJ
 Est Rev:B 08-03-27 now on water jet DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 Sheet .063



Comment: Qty.: 0.0216 sf(s)/Unit Total: 0.2163 sf(s)
 304/316 .063 Sheet
 batch: 108724 BB 8-12-8

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3171
 Dwg Rev: A
 Prog Rev: A

BB 8-12-8

(20)

2-Deburr if necessary

11

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BB 8-12-8

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/12/08 (20)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr if necessary

S 08/12/08 (20)

Job Number: 43860

Part Number: D31711

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Bend as per Dwg D3171

Tumble

8/08/12/08

(2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/12/08 (42)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Order # PO 7543

MF 08-12-08

9.0

QC21

FINAL INSPECTION/W/O RELEASE



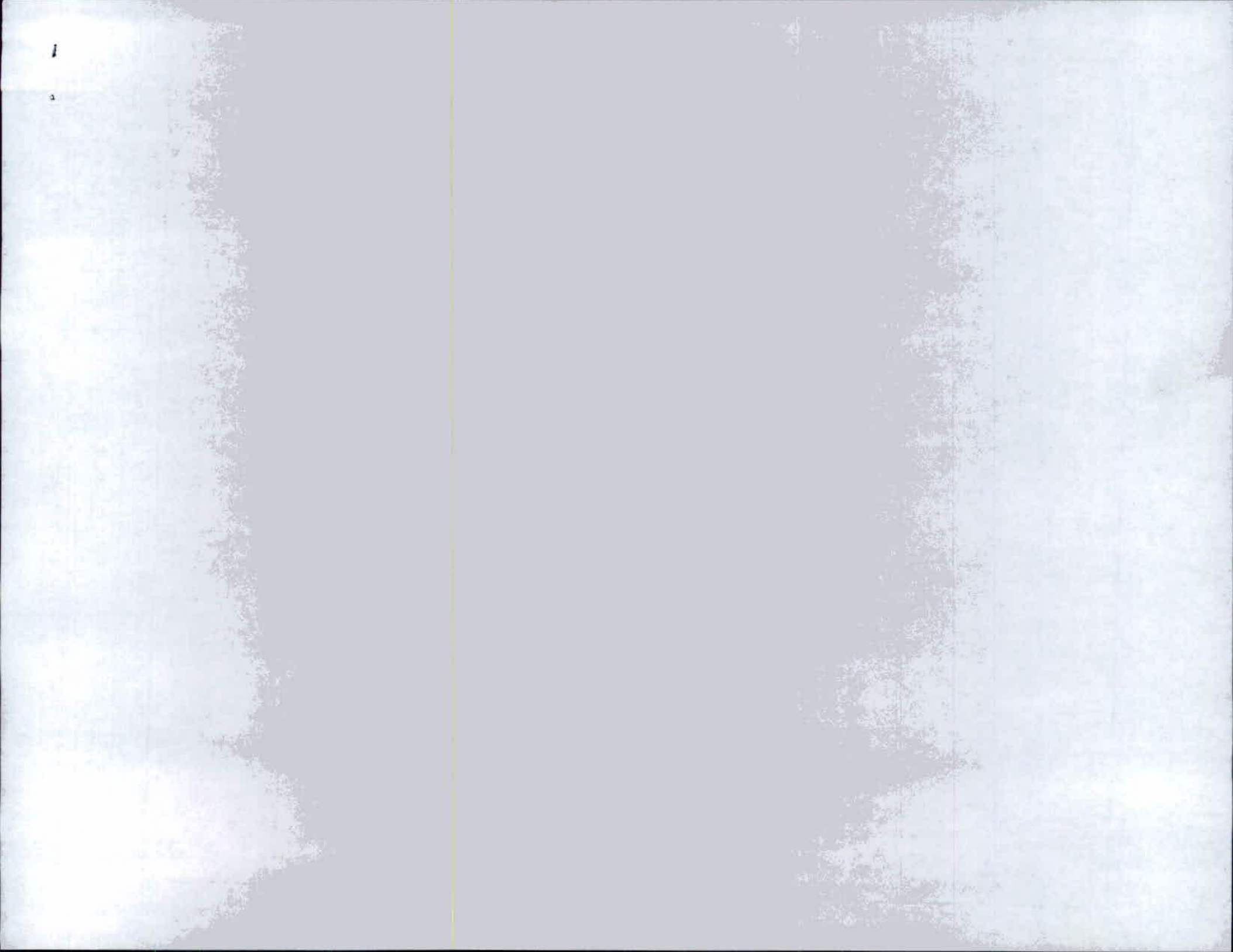
Comment: FINAL INSPECTION/W/O RELEASE

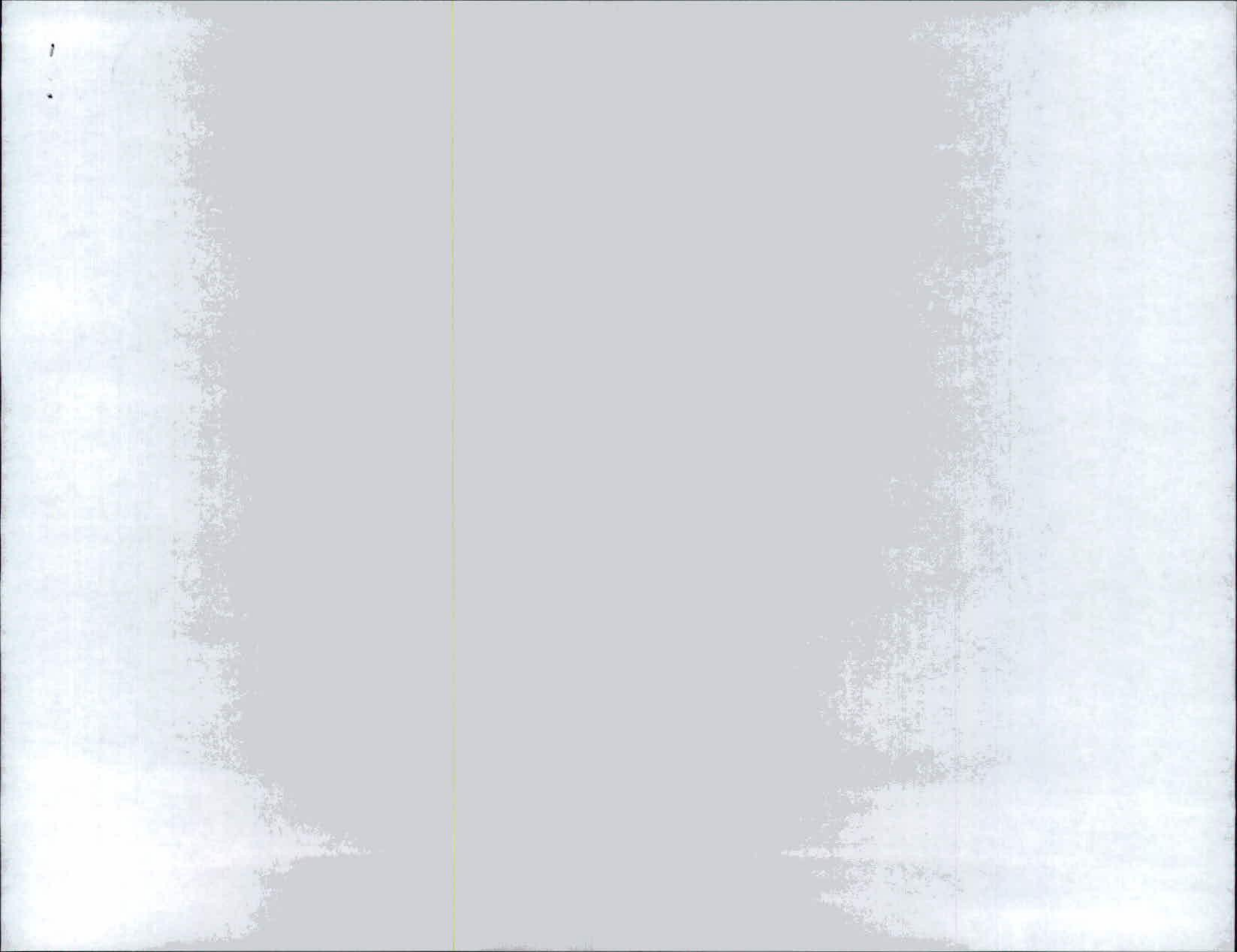
08/12/08 (1)

MF 08-12-08

Job Completion

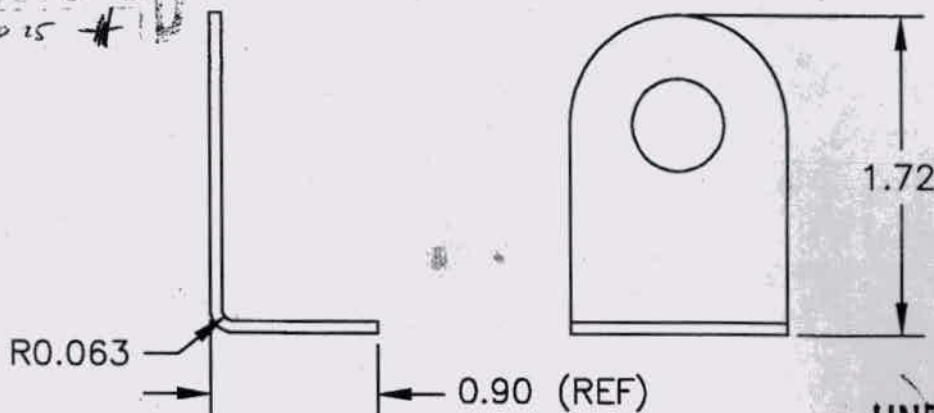






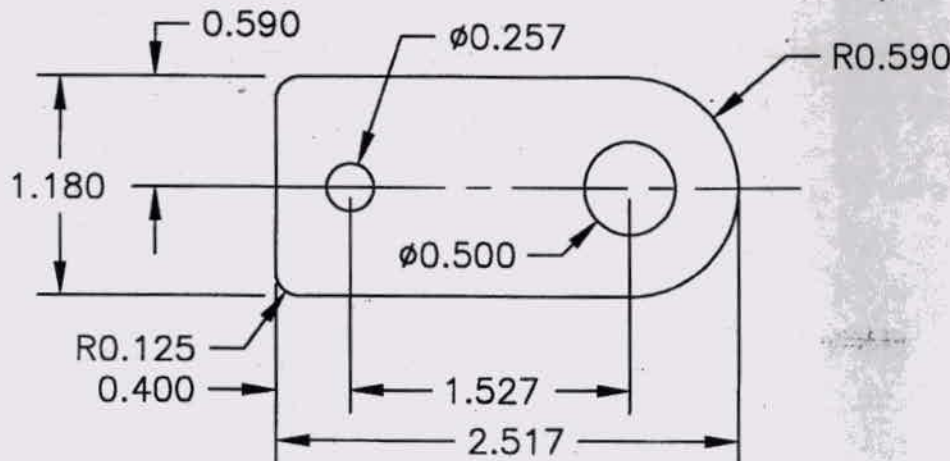
DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3171	REV. A SHEET 1 OF 1
DATE 02.10.08		TITLE ANGLE	SCALE 1:1
A	02.10.08	NEW ISSUE	

D3171-1 ANGLE**UNDER REVIEW**

1.7.01.02 CB

add -3

OK
CB
-3 not
being
usedD3171-1 ANGLE FLAT PATTERN**NOTES**

- 1) MATERIAL: AISI 304/316 ANNEALED SS SHEET 0.063 THICK PER MIL-S-5019 (REF. DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43800

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